







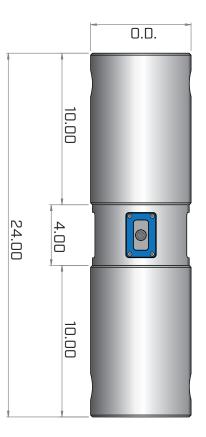


Critical Calibration

Correct makeup of up drilling connections is critical to extending the life-span of a drill string and mitigates costly "twist off" or "back off" occurrences while drilling. The complexity of hydraulically powered tong or makeup equipment which relies on pressure gauges is not accurate indefinitely and requires regular calibration to maintain reliability.

Torque Bar Dimensions

| O.D. Size (inches) | 2-7/8 | 4 | 5 1/2 | 6 5/8 | 8 5/8 |
|--------------------|-------|--------|--------|--------|---------|
| Torque (ft. Lbs.) | 9,000 | 15,000 | 50,000 | 80,000 | 120,000 |



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